

# Care and Maintenance of your Aluminium Windows and Doors

## General maintenance:

Keep all aluminium parts dry as much as possible.

When cleaning use mild soapy water on the frames.

Use a mild soapy water or window-cleaning solution, and a soft sponge or cloth to clean glass surfaces.

Dry with a soft cloth to ensure that all water is removed from glass, frames, hinges, sealant etc. to avoid damage.

Hardware components should be lubricated with a silicon spray with a straw applicator.

Never use any chemicals, solvents, or abrasive cleaners on your aluminium frames.

Never use a steel brush or any scrubbing or abrasive pads when cleaning your aluminium frames.

Do not use a high-pressure cleaner or a high-pressure spray nozzle.

## Guideline of what to clean and when:

- **Monthly:**

- Clean glass as described above on a monthly basis or when necessary.

- Clean all aluminium surfaces if you live in coastal regions.

- Visually inspect all surfaces for any sign of damage or water leaks and ensure that all components – including hinges and locking mechanisms are working correctly.

- **Semi-annual:**

- Clean all aluminium surfaces as instructed above.

- Clean out the roller assembly and tracks and other hardware to ensure that no dust accumulates.

- **Annual:**

- Inspect the weather-stripping seals around window frames to ensure that they have not become brittle.

- Inspect insulated or double-glazed glass for moisture between panes.