



**IMPRESSIONS**  
**WINDOWS**

**CARE GUIDE FOR  
ALUMINIUM  
WINDOWS AND  
DOORS**

## **General maintenance:**

- Keep all aluminium parts dry as far as possible.
- When cleaning use non-abrasive cleaners or mild soapy water on frames.
- Use a mild soapy water or window-cleaning solution, and a soft sponge or cloth to clean glass surfaces.
- Dry with a soft cloth to ensure that all water is removed from glass, frames, hinges, sealant etc. to avoid damage.
- Hardware components should be lubricated with a silicon spray with a straw applicator.
- Never use any chemicals, solvents, or abrasive cleaners on your aluminium frames.
- Never use a steel brush or any scrubbing or abrasive pads when cleaning your aluminium frames.
- Do not use a high-pressure cleaner or a high-pressure spray nozzle.

## Guideline of what to clean and when:

### **Monthly:**

- Clean glass as described above on a monthly basis or when necessary
- Clean all aluminium surfaces if you live in coastal regions
- Visually inspect all surfaces for any sign of damage or water leaks and ensure that all components – including hinges and locking mechanisms – are functioning correctly

### **Semi-annual:**

- Clean all aluminium surfaces as instructed above – for non-coastal areas
- Clean out the roller assembly and tracks and other hardware to ensure that no dust accumulates

### **Annual:**

- Inspect the weather-stripping seals around window frames to ensure that they have not become brittle
- Inspect insulated or double-glazed glass for moisture between panes.